

**Work Order ID 51433**

August 24, 2009 1:05:28 PM

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Item ID: D205-626-011

Accept

Revision ID: B

Item Name: Heli-Access-Handle LH

Setup Start

Stop

Start Date: 8/25/09 Start Qty: 5.00

Required Date: 8/31/09 Req'd Qty: 5.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: *U*

Date:

Tooling:

Date:

Run Start

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

IIN D205-626

Rev B

100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile &amp; type labels per PPP

D205-626-011

CHG 002

*8 02/08/08*

110

0.00



Packaging

Pick Kit

Memo

0.00

Packaging

*9/8/08 (5x) 50*

120

0.00



QC

QC4- 100% Inspect kits for completeness

Memo

0.00

Quality Control

*=> 8 02/08/08**(x5) /*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 51433

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Start Date: 8/25/09 Start Qty: 5.00

Required Date: 8/31/09 Req'd Qty: 5.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D205-626-011

Location:

PPP Rev:

Packaging

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

9/10/2008 (52) SD

09/09/01 HJ

09-9-1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

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**Parent Item:** D205-626-011RevB

**Parent Item Name:** Heli-Access-Handle LH

**Comments:****Start Date:** 8/25/09**Required Date:** 8/31/09

**Start Qty: 5.00**

**Required Qty: 5.00**

[illegible]

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST

37

107715

37

AN960JD6

Purchased

No

110

Each

1,561.000

30.0000

Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

### Main Warehouse

ST

1561

104537

1114

6085

447

6085

9/8/28

54

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 51433

Parent Item: D205-626-011RevB

Parent Item Name: Heli-Access-Handle LH



Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L06	X6	Purchased	No			110	Each	511.0000	30.0000			
												
												
Nut												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	511	
110123	11	
110731	14	
111548	1	
112243	185	
112369	100	
112433	100	
112465	100	

112243

9/8/28 (SK)  
SD

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries





DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D205-626	REV. B SHEET 1 OF 2
DATE 96:05:14		TITLE HELI-ACCESS-HANDLE SCALE	
B	BW	96.08.14	ADD RIGHT HAND HANDLE

51433

Qty -011	Qty -012	Part Number	Description
X		D205-626-011	DOOR HANDLE KIT LH
	X	D205-626-012	DOOR HANDLE KIT RH
1		D2480-011	HANDLE ASSEMBLY
	1	D2480-012	HANDLE ASSEMBLY
6	6	AN526C632R7	SCREW
6	6	AN960JD6	WASHER
6	6	MS21042L06	NUT

## GENERAL NOTES:

### 1. COMPATIBILITY

COMPATIBILITY OF THIS INSTALLATION WITH THE AIRCRAFT IS THE RESPONSIBILITY OF THE INSTALLER. ENSURE THAT THIS INSTALLATION DOES NOT CONFLICT WITH A PREVIOUS MODIFICATION.

### 2. DAILY INSPECTION

CHECK PHYSICAL INTEGRITY AND SECURITY OF THE HANDLE(S) AND ENSURE THAT IT IS SECURELY ATTACHED.

### 3. WORKMANSHIP

UNLESS OTHERWISE STATED, ALL WORKMANSHIP SHOULD BE TO THE STANDARD SET BY THE AIRCRAFT MAINTENANCE MANUAL.

### 4. WEIGHT AND BALANCE

Installation	weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-626-011 LEFT SIDE	1.3 lb .590 Kg	-46.5 in -1.18 m	-60.45 in-lb -0.697 m-Kg	87.2 in 2.21 m	113.36 in-lb 1.31 m-Kg
D205-626-012 RIGHT SIDE	1.3 lb .590 Kg	46.5 in 1.18 m	60.45 in-lb 0.697 m-Kg	87.2 in 2.21 m	113.36 in-lb 1.31 m-Kg